

## TRUMA machine for connecting wooden slats

The automatic machine for connecting (gluing and stapling) wooden slats to wooden boards.



TRUMA 2000 machine for the production of coffin sidewalls.

Automatic feeding of slats, application of adhesive and stapling of wooden slats to the coffin side board (see detail photo)

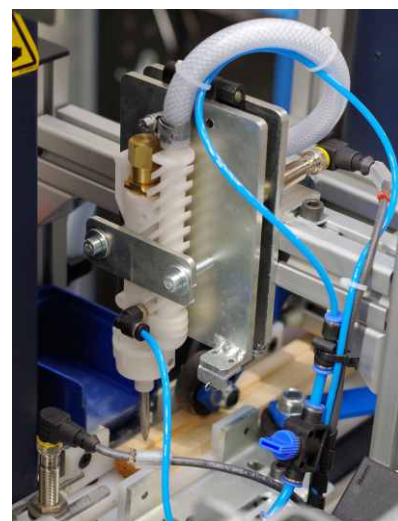
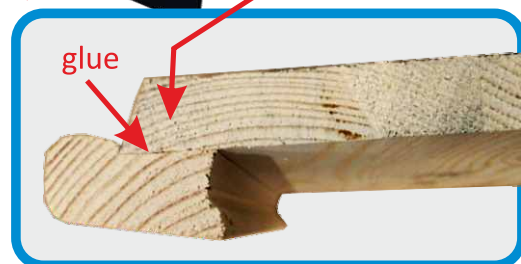
Parameters of produced elements:

- length of the element/board: 600–2,100 mm
- thickness of the boards: 15–20 mm; width of the boards: 280 mm
- staple type: BIZON 14; staple length: 25, 28, 30 mm

Number of operators: one or two persons

-the operator replenishes the boards, slats and staples in the magazines and picks up the finished parts (if no belt conveyor is provided)

Expected assembly time of fully stapled element: up to 9 seconds

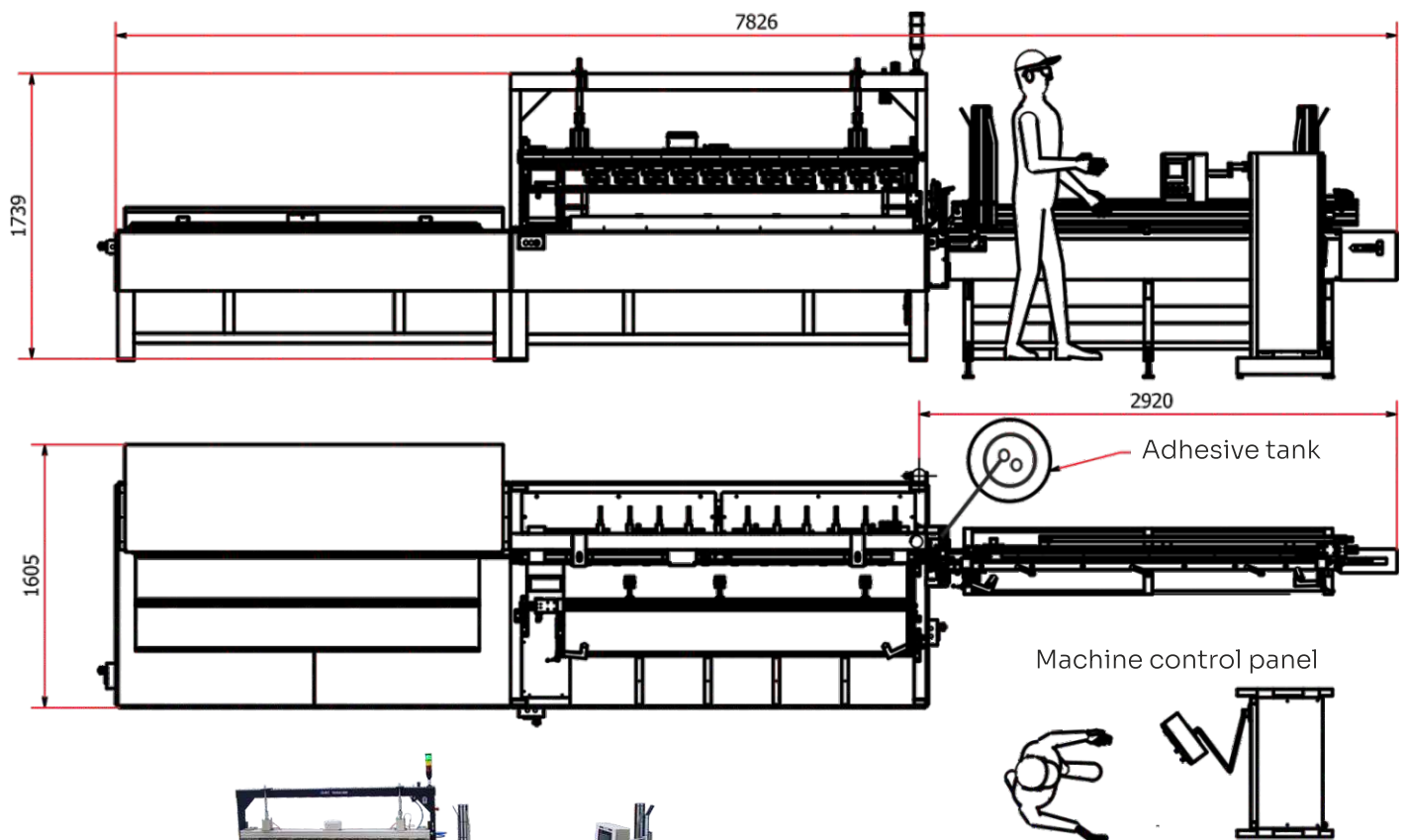
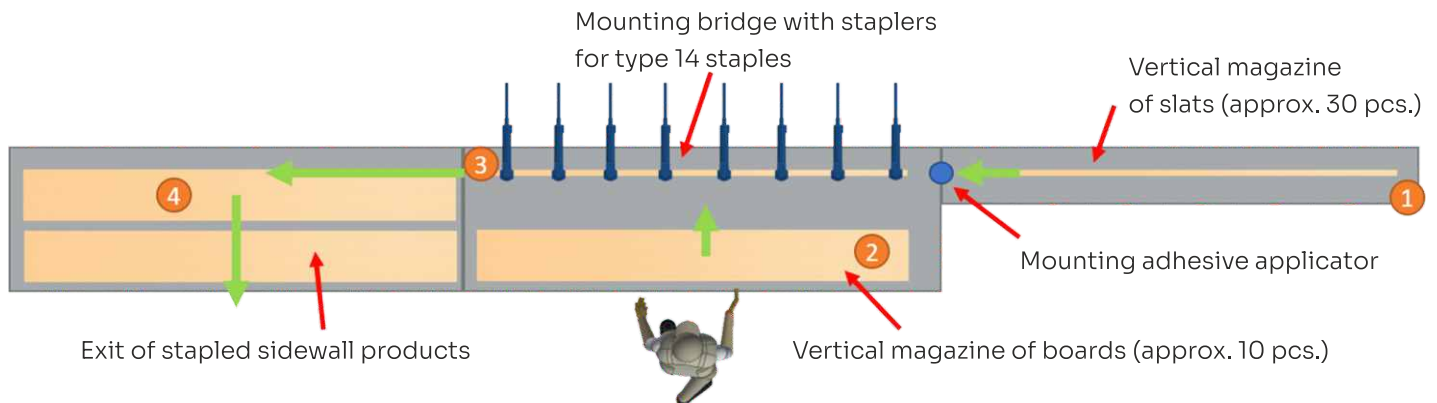


Pneumatic nozzle for automatic applying mounting adhesive from a pressure tank.

View of the machine from the side of the stapling bridge with 11 pcs. of BeA 14/32-613L staplers automatically controlled. For stapling short side elements, some of the staplers can be deactivated.

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**TRUMA 2000**  
- machine for assembling coffin side elements.

Note:

The machine can be adapted for the assembly of other similar elements, e.g. in furniture making - the attachment of slats to chipboard commonly used as sides of bed frames, etc.

TRUMA\_EN0423



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